

OEM miniature resistance thermometer

Threaded

Models TR31-3 and TR31-K

WIKA data sheet TE 60.31



For further approvals,
see page 8

Applications

- Machine building, plant and vessel construction
- Propulsion technology, hydraulics

Special features

- Very compact design, high vibration resistance and fast response time
- With direct sensor output (Pt100, Pt1000 in 2-, 3- or 4-wire connection) or integrated transmitter with 4 ... 20 mA output signal
- Integrated transmitter is individually parameterisable with free-of-charge WIKAsoft-TT PC configuration software
- Sensor element with accuracy class A per IEC 60751

Description

Resistance thermometers of these series are used as universal thermometers for the measurement of liquid and gaseous media in the range -50 ... +250 °C [-58 ... +482 °F]. For use in hazardous areas, intrinsically safe versions are available. They can be used for pressures up to 140 bar [2,030 psi] with 3 mm [0.12 in] sensor diameters and up to 270 bar [3,916 psi] with 6 mm [0.24 in] sensor diameters, depending on the instrument version. All electrical components are protected against humidity (IP67 or IP69K) and designed to withstand vibration (20 g, depending on instrument version).

The resistance thermometer is available with direct sensor output or integrated transmitter, which can be configured individually via the WIKAsoft-TT PC configuration software. Measuring range, damping, error signalling per NAMUR NE 043 and TAG no. can be adjusted.

Insertion length, process connection, sensor and connection method can each be selected for the respective application within the ordering information. The model TR31 resistance thermometer consists of a thermowell/protection tube with



Fig. left: Resistance thermometer with M12 x 1, model TR31-3

Fig. centre: Resistance thermometer with directly connected cable, model TR31-K

Fig. right: M12 x 1 adapter to DIN EN 175301-803 angular connector

a fixed process connection and is screwed directly into the process. The electrical connection depends on the design and is made with an M12 x 1 circular connector or via a directly connected cable. For the M12 x 1 circular connector, an adapter for electrical connection with angular connector per DIN EN 175301-803 form A is alternatively available (patent, property right: 001370985). As a special feature, the miniature OEM resistance thermometer is also available in customer-specific designs.

Specifications

Measuring element			
Type of measuring element			
Version 4 ... 20 mA (model TR31-x-x-TT)	Pt1000 (measuring current < 0.3 mA; self-heating can be ignored)		
Version Pt100 (model TR31-x-x-Px) / Pt1000 (model TR31-x-x-Sx)	■ Pt100 (measuring current: 0.1 ... 1.0 mA) ■ Pt1000 (measuring current: 0.1 ... 0.3 mA)		
	→ For detailed specifications for Pt sensors, see Technical information IN 00.17 at www.wika.com .		
Connection method			
Version 4 ... 20 mA (model TR31-x-x-TT)	2-wire		
Version Pt100 (model TR31-x-x-Px) / Pt1000 (model TR31-x-x-Sx)	2-wire	The lead resistance is recorded as an error in the measurement	
	3-wire	With a cable length of 30 m [98.4 ft] or longer, measuring deviations can occur	
	4-wire	The lead resistance can be ignored	
Tolerance value of the measuring element ¹⁾ per IEC 60751			
Version 4 ... 20 mA (model TR31-x-x-TT)	Class A		
Version Pt100 (model TR31-x-x-Px) / Pt1000 (model TR31-x-x-Sx)	■ Class A ■ Class B at 2-wire		

Accuracy specifications (4 ... 20 mA version)	
Tolerance value of the measuring element ¹⁾ per IEC 60751	Class A
Measuring deviation of the transmitter per IEC 62828	±0.25 K
Total measuring deviation per IEC 62828	Measuring deviation of the measuring element and transmitter
Influence of ambient temperature	0.1 % of the set measuring span / 10 K T _a
Influence of supply voltage	±0.025 % / V (depending on the supply voltage U _B)
Influence of load	±0.05 % / 100 Ω
Linearisation	Linear to temperature per IEC 60751
Output error	±0.1 % ²⁾
Reference conditions	
Ambient temperature T _a ref	23 °C
Supply voltage U _B ref	DC 12 V

1) Depending on the process connection, the deviation can be bigger.

2) ±0.2 % for start of measuring range less than 0 °C [32 °F]

Example calculation: Total measuring deviation

(measuring range 0 ... 150 °C, load 200 Ω, supply voltage 16 V, ambient temperature 33 °C, process temperature 100 °C)

Sensor element (class A per IEC 60751: 0.15 + (0.0020(t))): ±0.350 K
 Measuring deviation of the transmitter ±0.25 K: ±0.250 K
 Output error ±(0.1 % of 150 K): ±0.150 K
 Influence of load ±(0.05 % / 100 Ω of 150 K): ±0.150 K
 Influence of supply voltage ±(0.025 % / V of 150 K): ±0.150 K
 Influence of ambient temperature ±(0.1 % / 10 K T_a of 150 K): ±0.150 K

Measuring deviation (typical)

$$\text{sqrt}(0.35 \text{ K}^2 + 0.25 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2) = 0.524 \text{ K}$$

Measuring deviation (maximum)

$$0.35 \text{ K} + 0.25 \text{ K} + 0.15 \text{ K} + 0.15 \text{ K} + 0.15 \text{ K} = 1.2 \text{ K}$$

Measuring range					
Temperature range					
Version 4 ... 20 mA (model TR31-x-x-TT)	<ul style="list-style-type: none"> ■ Without neck tube -30 ... +150 °C [-22 ... +302 °F] ■ With neck tube -30 ... +250 °C [-22 ... +482 °F]^{1) 2)} ■ Version with FKM O-ring: -20 ... +125 °C [-4 ... +257 °F] 				
Version Pt100 (model TR31-x-x-Px) / Pt1000 (model TR31-x-x-Sx)	<table border="0"> <tr> <td>Class A</td><td> <ul style="list-style-type: none"> ■ Without neck tube -30 ... +150 °C [-22 ... +302 °F] ■ With neck tube -30 ... +250 °C [-22 ... +482 °F]²⁾ ■ Version with FKM O-ring: -20 ... +125 °C [-4 ... +257 °F] </td></tr> <tr> <td>Class B</td><td> <ul style="list-style-type: none"> ■ Without neck tube -50 ... +150 °C [-58 ... +302 °F] ■ With neck tube -50 ... +250 °C [-58 ... +482 °F]²⁾ </td></tr> </table>	Class A	<ul style="list-style-type: none"> ■ Without neck tube -30 ... +150 °C [-22 ... +302 °F] ■ With neck tube -30 ... +250 °C [-22 ... +482 °F]²⁾ ■ Version with FKM O-ring: -20 ... +125 °C [-4 ... +257 °F] 	Class B	<ul style="list-style-type: none"> ■ Without neck tube -50 ... +150 °C [-58 ... +302 °F] ■ With neck tube -50 ... +250 °C [-58 ... +482 °F]²⁾
Class A	<ul style="list-style-type: none"> ■ Without neck tube -30 ... +150 °C [-22 ... +302 °F] ■ With neck tube -30 ... +250 °C [-22 ... +482 °F]²⁾ ■ Version with FKM O-ring: -20 ... +125 °C [-4 ... +257 °F] 				
Class B	<ul style="list-style-type: none"> ■ Without neck tube -50 ... +150 °C [-58 ... +302 °F] ■ With neck tube -50 ... +250 °C [-58 ... +482 °F]²⁾ 				
Unit (4 ... 20 mA version)	Configurable °C, °F, K				
Temperature at the connector (Pt100, Pt1000 version)	Max. 85 °C [185 °F]				
Measuring span (4 ... 20 mA version)	Minimum 20 K, maximum 300 K				

1) The temperature transmitter should therefore be protected from temperatures over 85 °C [185 °F].

2) Version with mineral-insulated sheathed cable can be used up to 300 °C [572 °F].

Process connection	
Type of process connection	<ul style="list-style-type: none"> ■ G 1/4 B ■ G 3/8 B ■ G 1/2 B ■ 1/4 NPT ■ 1/2 NPT ■ M12 x 1.5 ■ M20 x 1.5 ■ 7/16-20 UNF-2A
Protection tube	
Protection tube diameter	<ul style="list-style-type: none"> ■ 3 mm [0.12 in] ■ 6 mm [0.24 in]
Insertion length U ₁	<ul style="list-style-type: none"> ■ 50 mm [1.97 in] ■ 75 mm [2.95 in]¹⁾ ■ 100 mm [3.94 in]¹⁾ ■ 120 mm [4.72 in]¹⁾ ■ 150 mm [5.91 in]¹⁾ ■ 200 mm [7.87 in]¹⁾ ■ 250 mm [9.84 in]¹⁾ ■ 300 mm [11.81 in]¹⁾ ■ 350 mm [13.78 in]¹⁾ ■ 400 mm [15.75 in]¹⁾
	Other insertion lengths on request
Material (wetted)	Stainless steel 1.4571

1) Not for protection tube diameter 3 mm [0.12 in]

If the resistance thermometer is to be operated in an additional protection tube, a spring-loaded compression fitting must be used.

Output signal (4 ... 20 mA version)	
Analogue output	4 ... 20 mA, 2-wire
Load R_A	$R_A \leq (U_B - 10 \text{ V}) / 23 \text{ mA}$ with R_A in Ω and U_B in V The permissible load depends on the loop supply voltage. For communication with the instrument, with programming unit PU-548, a max. load of 350 Ω is admissible.
Load diagram	<p>Load R_A in Ω</p> <p>Voltage U_B in V</p> <p>1083</p> <p>833</p> <p>583</p> <p>24</p> <p>36</p> <p>Not for instruments with Ex version</p>
Factory configuration	
Measuring range	0 ... 150 °C [32 ... 302 °F] Other measuring ranges are adjustable
Current values for error signalling	Configurable in accordance with NAMUR NE 043 downscale $\leq 3.6 \text{ mA}$ upscale $\geq 21.0 \text{ mA}$
Current value for sensor short-circuit	Not configurable in accordance with NAMUR NE 043 downscale $\leq 3.6 \text{ mA}$
Communication	
Info data	TAG no., description and user message can be stored in transmitter
Configuration and calibration data	Permanently stored
Configuration software	WIKAsoft-TT → Configuration software (multilingual) as a download from www.wika.com
Voltage supply	
Supply voltage U_B	DC 10 ... 30 V
Supply voltage input	Protected against reverse polarity
Permissible residual ripple of supply voltage	10 % generated by $U_B < 3 \%$ ripple of the output current
Time response	
Switch-on delay, electrical	Max. 4 s (time before the first measured value)
Warm-up time	After approx. 4 minutes, the instrument will function to the specifications (accuracy) given in the data sheet.

Electrical connection

Connection type

- M12 x 1 circular connector (4-pin)
- Directly connected cable

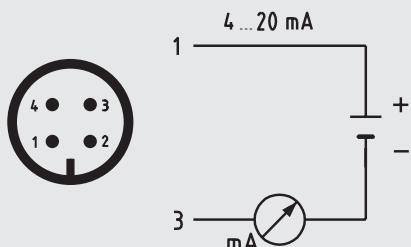
Material

Stainless steel 1.4571

Pin assignment

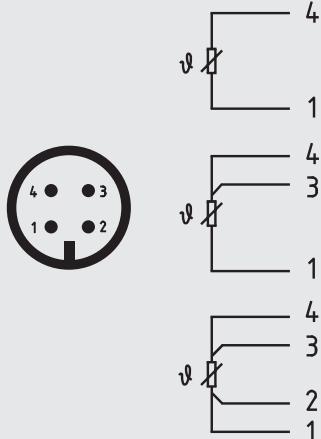
- M12 x 1 circular connector (4-pin)

4 ... 20 mA output signal



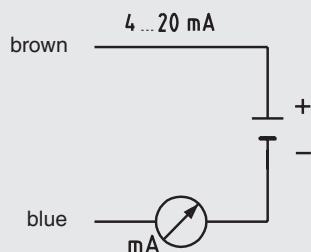
Pin	Signal	Description
1	L+	10 ... 30 V
2	VQ	not connected
3	L-	0 V
4	C	not connected

Pt100 and Pt1000 output signal



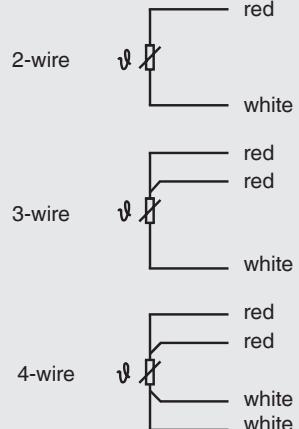
- Directly connected cable

4 ... 20 mA output signal



Pin	Signal	Description
Brown	L+	10 ... 30 V
Blue	L-	0 V

Pt100 and Pt1000 output signal



Operating conditions				
Ambient temperature range				
M12 x 1 circular connector (model TR31-3-x-xx)	4 ... 20 mA version	<ul style="list-style-type: none"> ■ -40 ... +85 °C [-40 ... +185 °F] ■ Version with FKM O-ring: -20 °C [-4 °F] 		
	Pt100 / Pt1000 version	<ul style="list-style-type: none"> ■ -50 ... +85 °C [-58 ... +185 °F] ■ Version with FKM O-ring: -20 °C [-4 °F] 		
Directly connected cable (model TR31-K-x-xx)	-20 ... +80 °C [-4 ... +176 °F]			
Storage temperature range				
M12 x 1 circular connector (model TR31-3-x-xx)	<ul style="list-style-type: none"> ■ -40 ... +85 °C [-40 ... +185 °F] ■ Version with FKM O-ring: -20 °C [-4 °F] 			
Directly connected cable (model TR31-K-x-xx)	-20 ... +80 °C [-4 ... +176 °F]			
Climate class per IEC 60654-1				
M12 x 1 circular connector (model TR31-3-x-xx)	4 ... 20 mA version	<ul style="list-style-type: none"> ■ Cx (-40 ... +85 °C [-40 ... +185 °F], 5 ... 95 % r. h.) ■ Version with FKM O-ring: -20 °C [-4 °F] 		
	Pt100 / Pt1000 version	<ul style="list-style-type: none"> ■ Cx (-50 ... +85 °C [-58 ... +185 °F], 5 ... 95 % r. h.) ■ Version with FKM O-ring: -20 °C [-4 °F] 		
Directly connected cable (model TR31-K-x-xx)	Cx (-20 ... +80 °C [-4 ... +176 °F], 5 ... 95 % r. h.) Version with FKM O-ring: -20 °C [-4 °F]			
Maximum permissible humidity, condensation				
100 % r. h., condensation allowed				
Maximum operating pressure ^{1) 2)}				
For protection tube diameter 3 mm [0.12 in]	140 bar [2,030 psi]			
For protection tube diameter 6 mm [0.24 in]	270 bar [3,916 psi]			
Salt mist				
IEC 60068-2-11				
Vibration resistance per IEC 60751				
10 ... 2,000 Hz, 20 g ¹⁾				
Shock resistance per IEC 60068-2-27				
50 g, 6 ms, 3 axes, 3 directions, three times per direction				
Conditions for outdoor use (only applies to UL approval)				
<ul style="list-style-type: none"> ■ The instrument is suitable for applications with pollution degree 3. ■ The power supply must be suitable for operation above 2,000 m should the temperature transmitter be used at this altitude. ■ The instrument shall be installed in locations sheltered from the weather. ■ The instrument shall be installed sun/UV irradiation protected. 				
Material				
Stainless steel				
Ingress protection (IP code)				
Case with connected connector or directly connected cable ³⁾	<ul style="list-style-type: none"> ■ IP67 per IEC/EN 60529 ■ IP69 per IEC/EN 60529 ■ IP69K per ISO 20653 			
	The stated ingress protection only applies when plugged in using line connectors that have the appropriate ingress protection.			
Coupler connector, not connected	IP67 per IEC/EN 60529			
Weight				
Approx. 0.2 ... 0.7 kg [0.44 ... 1.54 lbs] - depending on version				

1) Dependent on the instrument version

2) Reduced operating pressure when using a compression fitting: Stainless steel = max. 100 bar [1,450 psi] / PTFE = max. 8 bar [116 psi]

3) Not tested with UL

Further specifications for explosion-protected version

Thermometer with transmitter and 4 ... 20 mA output signal (model TR31-x-x-TT)

Marking:

Hazardous gas atmosphere	Temperature class	Ambient temperature range (T_a)	Maximum surface temperature (T_{max}) at the tip of the probe or protection tube
II 1G Ex ia IIC T1 - T6 Ga	T6	-40 ... +45 °C	T_M (medium temperature) + self-heating (15 K) Pay attention to the special conditions for safe use.
II 1/2G Ex ia IIC T1 - T6 Ga/Gb	T5	-40 ... +60 °C	
II 2G Ex ia IIC T1 - T6 Gb	T4	-40 ... +85 °C	
	T3	-40 ... +85 °C	
	T2	-40 ... +85 °C	
	T1	-40 ... +85 °C	

Hazardous dust/air atmospheres	Power P_i	Ambient temperature range (T_a)	Maximum surface temperature (T_{max}) at the tip of the probe or protection tube
II 1D Ex ia IIIC T135 °C Da	750 mW	-40 ... +40 °C	T_M (medium temperature) + self-heating (15 K) Pay attention to the special conditions for safe use.
II 1/2D Ex ia IIIC T135 °C Da/Db	650 mW	-40 ... +70 °C	
II 2D Ex ia IIIC T135 °C Db	550 mW	-40 ... +85 °C	

Safety-related maximum values for the current loop circuit (+ and - connections):

Parameters	Hazardous gas atmosphere	Hazardous dust/air atmospheres
Terminals	+ / -	+ / -
Voltage U_i	DC 30 V	DC 30 V
Current I_i	120 mA	120 mA
Power P_i	800 mW	750/650/550 mW
Effective internal capacitance C_i	29.7 nF	29.7 nF
Effective internal inductance L_i	Negligible	Negligible
Maximum self-heating at the probe or protection tube tip	15 K	15 K

Thermometer with direct sensor output with Pt100 (model TR31-x-x-Px) or Pt1000 (model TR31-x-x-Sx)

Marking:

Marking	Temperature class	Ambient temperature range (T_a)	Maximum surface temperature (T_{max}) at the tip of the probe or protection tube
II 1G Ex ia IIC T1 - T6 Ga	T6	-50 ... +80 °C	T_M (medium temperature) + self-heating Pay attention to the special conditions for safe use.
II 1/2G Ex ia IIC T1 - T6 Ga/Gb	T5	-50 ... +85 °C	
II 2G Ex ia IIC T1 - T6 Gb	T4	-50 ... +85 °C	
	T3	-50 ... +85 °C	
	T2	-50 ... +85 °C	
	T1	-50 ... +85 °C	

Marking	Power P_i	Ambient temperature range (T_a)	Maximum surface temperature (T_{max}) at the tip of the probe or protection tube
II 1D Ex ia IIIC T135 °C Da	750 mW	-50 ... +40 °C	T_M (medium temperature) + self-heating Pay attention to the special conditions for safe use.
II 1/2D Ex ia IIIC T135 °C Da/Db	650 mW	-50 ... +70 °C	
II 2D Ex ia IIIC T135 °C Db	550 mW	-50 ... +85 °C	

Safety-related maximum values for the current loop circuit (connections in accordance with pin assignment 1 - 4):

Parameters	Gas applications	Dust applications
Terminals	1 - 4	1 - 4
Voltage U_i	DC 30 V	DC 30 V
Current I_i	550 mA	250 mA
Power P_i	1,500 mW	750/650/550 mW
Effective internal capacitance C_i	Negligible	Negligible
Effective internal inductance L_i	Negligible	Negligible
Maximum self-heating at the probe or protection tube tip	$(R_{th}) = 335 \text{ K/W}$	$(R_{th}) = 335 \text{ K/W}$

Approvals

Logo	Description	Region
	<p>EU declaration of conformity</p> <p>EMC directive ^{1) 2)}</p> <p>EN 61326 emission (group 1, class B) and immunity (industrial application)</p> <p>Configuration at 20 % of the full measuring range</p> <p>RoHS directive</p>	European Union

- 1) Only for built-in transmitter
 - 2) During transient interferences (e.g. burst, surge, ESD) take into account an increased measuring deviation of up to 2 %.

Optional approvals

Logo	Description	Region
	PAC Kazakhstan Metrology, measurement technology	Kazakhstan
-	MChS Permission for commissioning	Kazakhstan
-	PAC Ukraine Metrology, measurement technology	Ukraine
	PAC Uzbekistan Metrology, measurement technology	Uzbekistan

- 1) Only for built-in transmitter
 2) Only without transmitter

Certificates

Certification type	Measurement accuracy	Material certificate
2.2 test report	x	x
3.1 inspection certificate	x	x
DAkkS calibration certificate	x	-

The different certifications can be combined with each other.

The minimum length (metal part of the probe or the length of the probe below the process connection) for carrying out a measurement accuracy test 3.1 or DAkkS is 100 mm [3.94 in].

Calibration of shorter lengths on request.

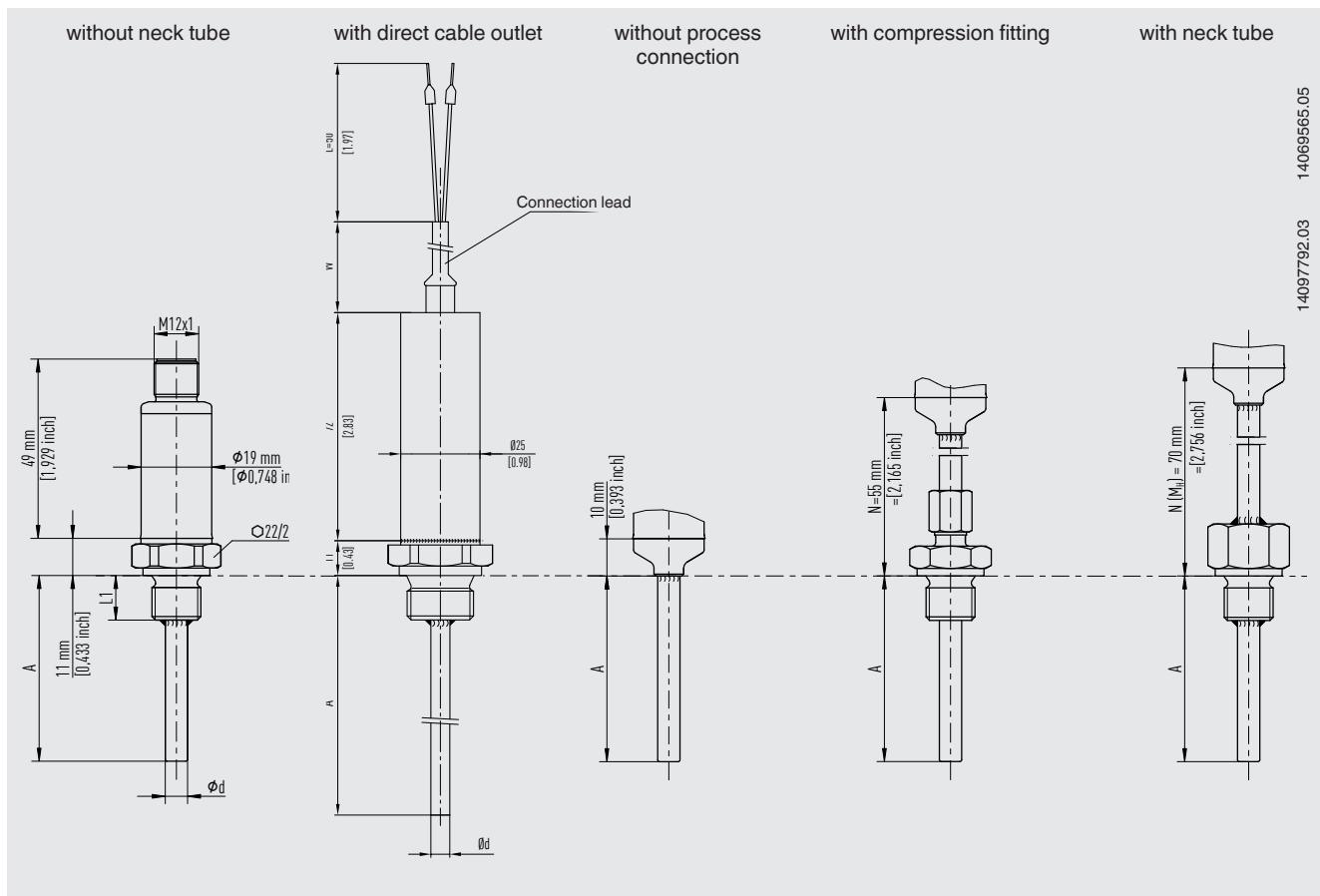
→ Approvals and certificates, see website

Patents, property rights

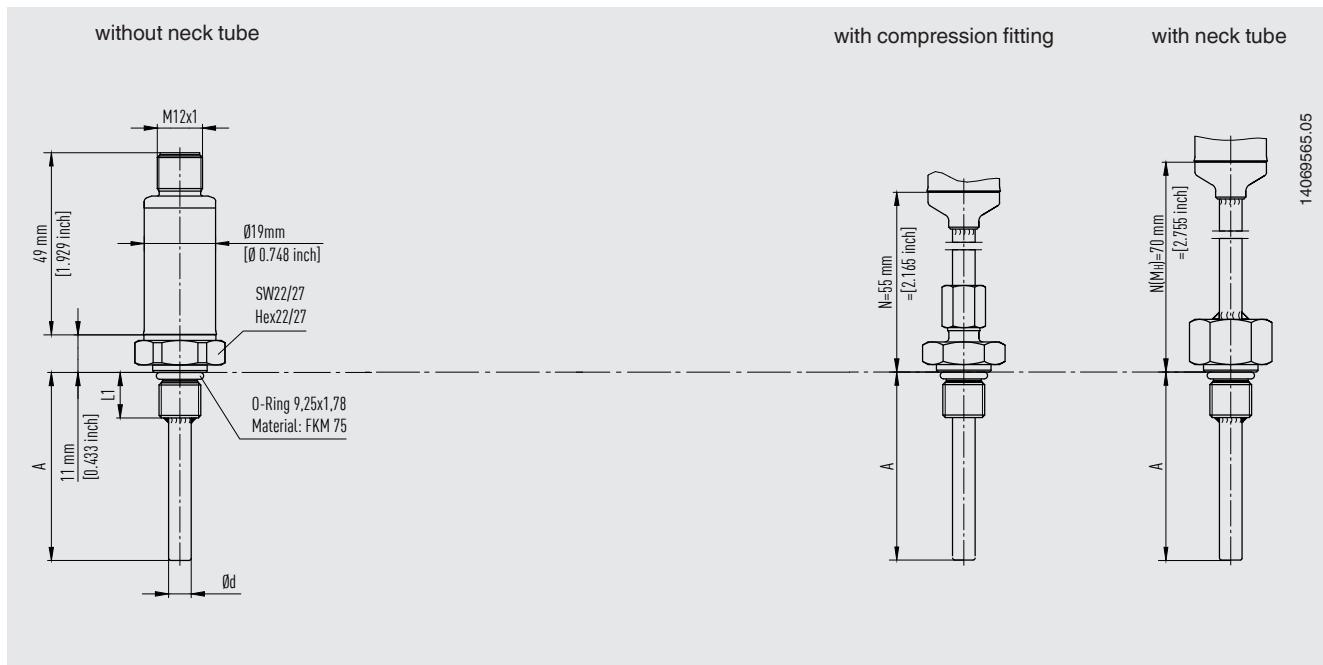
M12 x 1 adapter to DIN EN 175301-803 angular connector (001370985)

Dimensions in mm [in]

Process connection with parallel thread (or without process connection)

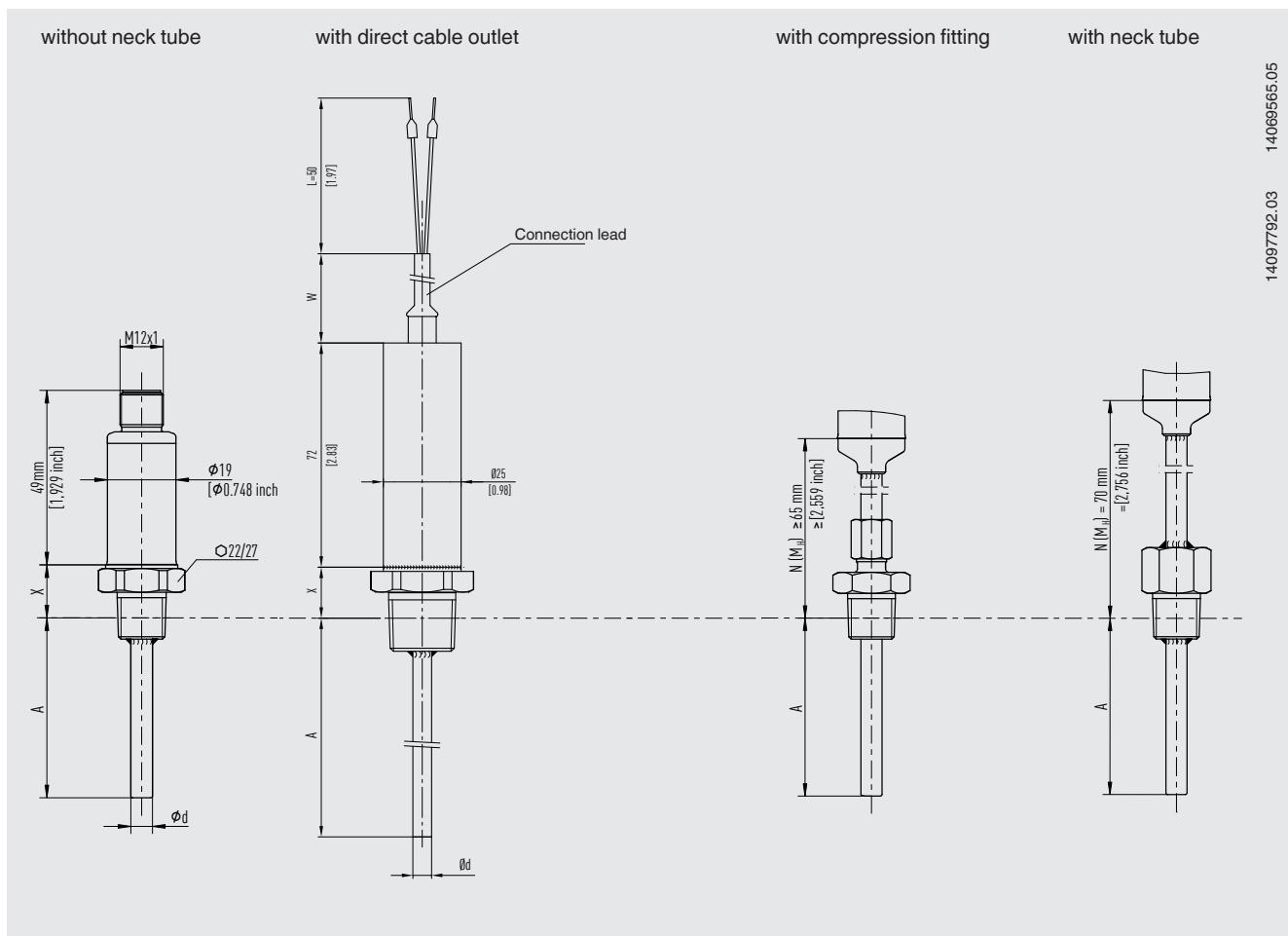


Process connection with parallel thread (7/16-20 UNF-2A) and O-ring



The FKM O-ring must be protected from temperatures lower than -20 °C [-4 °F] and higher than 125 °C [257 °F].

Process connection with tapered thread

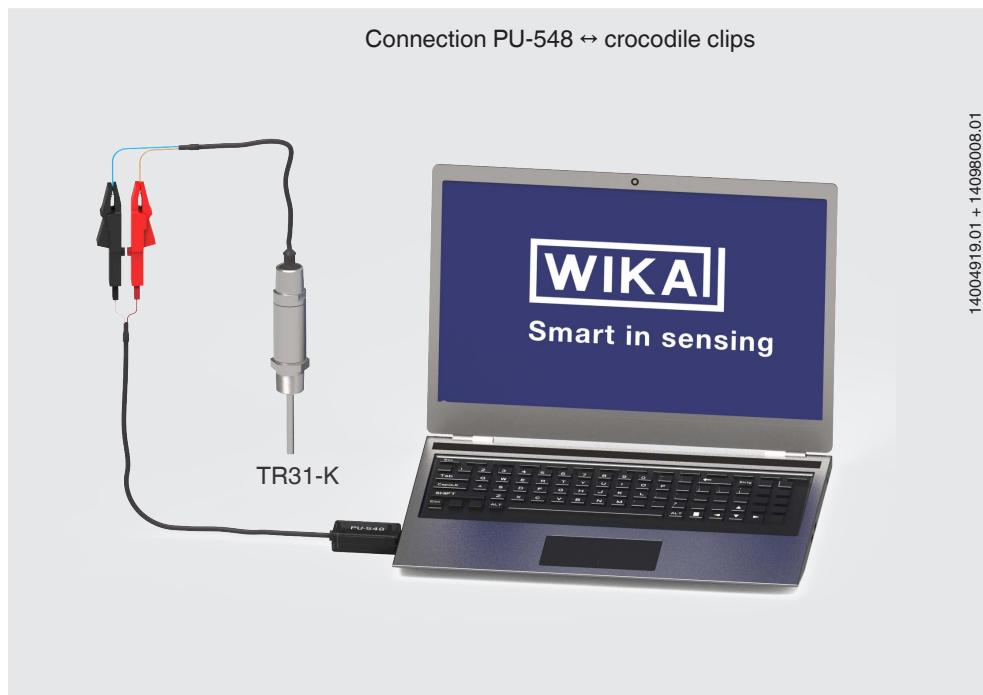
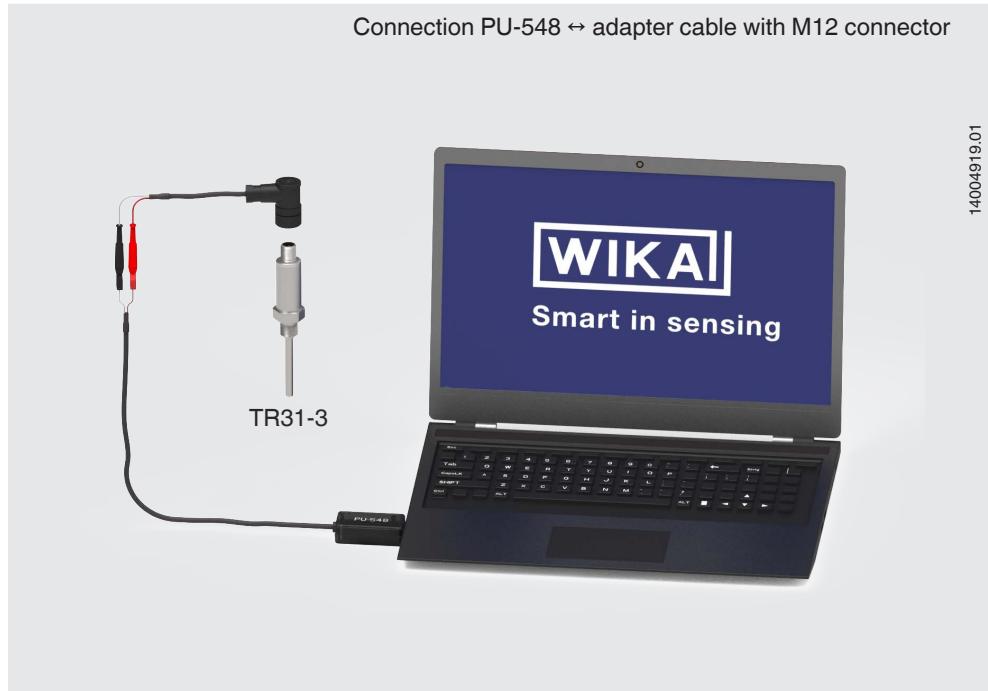


At a process temperature of > 150 °C [302 °F], a neck length N (M_H) of 70 mm [2.76 in] is necessary, otherwise N (M_H) selectable (55 mm [2.17 in], 65 mm [2.56 in] or 70 mm [2.76 in]).

Legend:

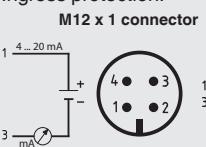
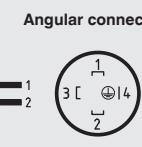
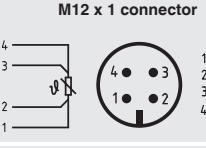
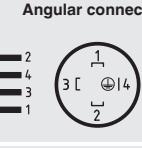
- A (U₁) Insertion length (parallel thread)
- A (U₂) Insertion length (tapered thread)
- N (M_H) Neck length
- Ød Sensor diameter
- W Length of the directly connected cable
- L Length of the free stranded wires
- X Height process connection
- 1/4 NPT = 15 mm [0.59 in]
- 1/2 NPT = 19 mm [0.75 in]

Connecting the PU-548 programming unit



(predecessor, programming unit model PU-448, also compatible)

Accessories

Model	Special features	Order no.
	Programming unit Model PU-548 <ul style="list-style-type: none"> ■ Easy to use ■ LED status display ■ Compact design ■ No further voltage supply needed, neither for the programming unit nor for the transmitter <p>(replaces programming unit model PU-448)</p>	14231581
	Adapter cable M12 to PU-548 Adapter cable for the connection of a model TR31 resistance thermometer to the model PU-548 programming unit	14003193
	M12 x 1 transmitter adapter to DIN EN 175301-803 angular connector (yellow female connector element) Adapter for the connection of a resistance thermometer with a DIN EN 175301-803 angular connector form A with a 4 ... 20 mA output signal → see data sheet AC 80.17 Case: PA Ambient temperature: -40 ... +115 °C [-40 ... +239 °F] Union nut: Zinc die-cast Contacts: Copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65  	14069503
	M12 x 1 Pt adapter to DIN EN 175301-803 angular connector (black female connector element) Adapter for the connection of the resistance thermometer with a DIN EN 175301-803 form A angular connector with direct resistance output signal → see data sheet AC 80.17 Case: PA Ambient temperature: -40 ... +115 °C [-40 ... +239 °F] Union nut: Zinc die-cast Contacts: Copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65  	14061115
	Angular connector Per DIN EN 175301-803 form A	11427567
	Sealing for angular connector For use with angular connector DIN EN 175301-803-A EPDM, brown	11437902

Model		Special features		Order no.
-	M12 connection cable	Cable socket straight, 4-pin, ingress protection IP67 Temperature range -20 ... +80 °C [-4 ... +176 °F] For hazardous areas	Cable length 2 m [6.56 ft]	14086880
			Cable length 5 m [16.40 ft]	14086883
		Cable socket straight, 4-pin, ingress protection IP69K, hygienic design Union nut made of stainless steel Temperature range -40 ... +80 °C [-40 ... +176 °F] Not for hazardous areas	Cable length 3 m [9.84 ft]	14137167
			Cable length 5 m [16.40 ft]	14137168
		Angled socket, 4-pin, ingress protection IP67 Temperature range -20 ... +80 °C [-4 ... +176 °F] For hazardous areas	Cable length 2 m [6.56 ft]	14086889
			Cable length 5 m [16.40 ft]	14086891
		Angled socket, 4-pin, ingress protection IP69K, hygienic design Union nut made of stainless steel Temperature range -40 ... +80 °C [-40 ... +176 °F] Not for hazardous areas	Cable length 3 m [9.84 ft]	14137169
			Cable length 5 m [16.40 ft]	14137170
-	M12 connector	Female angled, 4-pin, ingress protection IP67 Screw connection for conductor cross-section 0.25 ... 0.75 mm ² [24 ... 18 AWG] Cable gland Pg7, outside diameter of cable 4 ... 6 mm [0.16 ... 0.24 in] Temperature range -40 ... +80 °C [-40 ... +176 °F] Suitable for hazardous areas		14136815

Ordering information

Model / Design / Output signal / Transmitter temperature unit / Process temperature / Transmitter initial value / Transmitter end value / Process connection / Sensor diameter / Insertion length A (U₁) or A (U₂) / Neck length N (M_H) / Accessories / Certificates

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